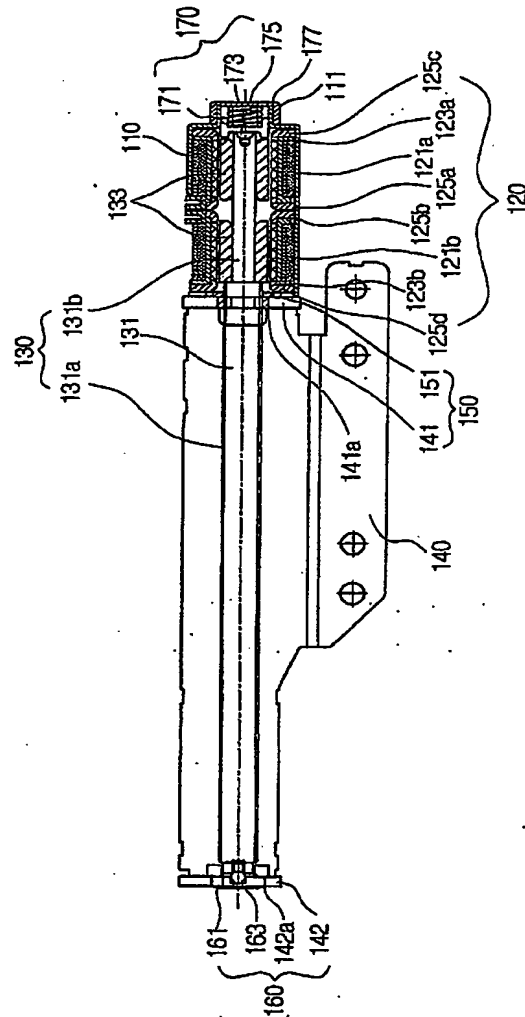


FIG. 1



```
graph TD; S1[MOUNT STATOR ON INNER SURFACE OF HOUSING] --> S2[ALIGN HOUSING AND BRACKET BY CENTER PIN]; S2 --> S3[FIX HOUSING AND BRACKET WHEN CENTER PIN IS INSERTED]; S3 --> S4[REMOVE CENTER PIN]; S4 --> S5[INSERT ROTOR]; S5 --> S6[INSTALL THRUST BEARING]; S6 --> S7[FIT STOPPER ON GUIDE PORTION];
```

The flowchart illustrates the assembly method for a motor, consisting of seven sequential steps:

- S1: MOUNT STATOR ON INNER SURFACE OF HOUSING
- S2: ALIGN HOUSING AND BRACKET BY CENTER PIN
- S3: FIX HOUSING AND BRACKET WHEN CENTER PIN IS INSERTED
- S4: REMOVE CENTER PIN
- S5: INSERT ROTOR
- S6: INSTALL THRUST BEARING
- S7: FIT STOPPER ON GUIDE PORTION